



## Ruff & Tuff 2n1 Seat Kit Installation Instructions for Yamaha #10119901

**\*Note: On G-19 model the aluminum top support will not be moved. It will bolt back to its existing place.**

1. Remove rear bumper.
2. Remove center basket from seat back support. (Note: this will not be used.)
3. Drill 5/16-inch hole  $\frac{1}{2}$  inch up from body.
4. Drill 5/16-inch hole 3 inches back from the rear of the front seat back. Do not drill new hole in aluminum top support. Use existing 5/16-inch hole in top support.
5. Put aluminum top support above black metal seat support for 1 inch extra height for headroom on rear seat. Measure  $3\frac{3}{4}$ " back from the rear of the front seat back. Cut the aluminum top support and black metal seat back support off with metal cutting blade at this mark.
6. Install footplate in same place where you removed the plastic rear bumper.
7. Install flat metal support for seat assembly.
8. Install 2N1 seat assembly using 5/16-inch hole drilled in step 3 and pre-drilled hole on flat metal support.
9. Install arm rest using pre-drilled holes and supplied hardware to the seat assembly and footplate.
10. Install seat back cushion for 2N1 seat kit using metal brackets. First bolt cushion to brackets and then install brackets to 5/16-inch top support bolt and mounting plate welded to seat assembly.
11. Using #3 Phillips bit install seat bottom cushion to seat assembly using pre-drilled holes. Note: Install lifting strap during this process for easy lifting of seat bottom cushion to convert seat kit to flat bed.

### Parts in Box:

- 1 – Footrest
- 1 – Folding Seat Frame
- 2 – Hand rails
- 2 – L Brackets w/ nuts welded at bottom
- 2 – Z Brackets
- 1 – Bag of hardware (nuts, bolts, washers) w/ instructions
- 1 – Seat Back
- 1 – Seat Bottom